

# CERTIFICATE

1090-2.TTPL.2020.007.00

**Manufacturer:**  
(Manufacturer or its authorized representative)

**UNIMONT – VMS, s.r.o.**  
M.R.Štefánika 2630/214  
SK- 093 01 Vranov nad Topľou



**Essential manufacturing facility(ies):**  
(Production site of the manufacturer)

Toplianská 15  
SK- 093 01 Vranov nad Topľou

**Technical specification:**

**EN 1090-2:2018**

**Execution class:**

**to EXC 3**

**Welding Process(es):**  
(Reference No. acc.to DIN EN ISO 4063)

111 – Shielded metal arc welding  
135 – Gas Shielded Metal Arc Welding (GMAW/MAG)

**Parent Material(s):**  
(Grade/Standard)

1.1, 1.2 according CEN ISO/TR 15608  
and EN 1090-2:2018, table 2 and 3;

**Responsible Welding Coordinator:**  
(Title, First name, Name, Date of birth, Qualification)

**Eng. Martin Hruščák**, born 1973-02-23, IWE

**Deputy:**  
(Title, First name, Name, Date of birth, Qualification)

**Eng. Miroslav Baran**, born 1989-07-27, IWE

**Confirmation:**

Based on the results of the examination, we confirm that the relevant requirements of the above technical specification have been met.

**Valid until:**

**19.09.2023**

**Validity conditions:**

This certificate remains valid as long as the conditions of the above mentioned technical specifications in reference or the manufacturing conditions in the factory are not modified significantly.

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**Place / issue date**

**Katowice / 23.09.2020**



  
**Piotr KUKUŁA**  
General Manager

## Scope of activities:

1. **Kind of Products:** steel welded structures, parts of machines
2. **Product standards:** EN 1090-2:2018, customers specification
3. **Special production processes:** welding, cutting, mechanical connections / assembly, surface treatment
4. **Other specific processes:** punching, cold forming, flame straightening

**Remarks:** All other relevant data are detailed in our report No. 386/10/2020.

## Validity conditions and general conditions:

- The certificate is issued for a definite period and shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of the technology of production, devices, welding proceedings and responsible persons against to the certified model have to be announced to the TÜV Thüringen Polska Sp. z o.o. immediately. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The validity of this certificate is for welded structures conditioned by the implementation of the quality management system for the welding conform to the requirements of the standard EN ISO 3834-3.
- This certificate does not replace the certificate of factory production control for manufacturer of steel constructions as building products in terms of the Regulation (EU) No 305/2011 of the European Parliament and of the Council.
- The certificate shall only be reproduced complete including all annexes.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to TÜV Thüringen Polska Sp. z o.o.
- Should there be any doubts pertaining to the qualification of the company, TÜV Thüringen Polska Sp. z o.o. shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.
- Not specified items (advertising, using of the certificates etc.) are governed by the General Terms and Conditions of the TÜV Thüringen Polska Sp. z o.o., as amended.
- This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.
- Application for renewal should be submitted to TÜV Thüringen Polska Sp. z o.o. at least 2 months prior to expiry of the certificate.

